



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-011

Job Sheet 179529



Part No: D350-616-011

Job Qty: 1 ea

Part Name: Full Emergency Litter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP E 03.04.04 Reformat KJ/RF IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP
REV:G 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Small Fab-4		Smb
101	Small Fab	1 pcs	7/27/18	7/27/18	0.00	0.65	Small Fab-4		Smb
105	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC5		38
119	Packaging	1 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-3		AUG 10 2018
120	QC	1 pcs	7/27/18	7/27/18	0.00	0.00	QC4		AUG 10 2018
130	Packaging	1 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-1		AUG 10 2018
135	DC	1 pcs	7/27/18	7/27/18	0.00	0.00	DC		AUG 10 2018
140	QC21-FG	1 Ea	7/27/18	7/27/18	0.00	0.00	QC21		21

Part Op 101 - 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250" as per Dwg
Descriptions: D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH
LITTER FRAME*** 4- Deburr
130 - Identify and pack for shipping as per PPP D350-616-011 Location: _____ PPP Rev: _____
135 - Photocopy bluefile and create labels per PPP D350-616-011 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 Ea (1 ea)	90-Start up Operation	50100683
D4812-041	Patient Stop Assembly	1 Ea (1 ea)	90-Start up Operation	5083602
D350-616-013	Deck Plate & Tie Down	1 Ea (1 ea)	119-Packaging	5090547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2370-1	1	0	0
	D4812-041	1	1	0
119-Packaging	D350-616-013	1	3	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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Description Work Order Dev																																																								
Completed By _____ id hand / Supervisor approval Verification _____ / QA Coordinator Approval _____ 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S100999 Part: D350-616-011 Job No: 179529 Serial No/Batch: S100999 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96-10 Issue 3 Ref FAH111TC SR004051																																																								
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